



## Welding of Railway Vehicles and Components according to EN 15085-2

The Company: B Hepworth and Co

Welding Manufacturing Sites: Units 4 and 5

Address: 2-4 Merse Road, North Moons Moat, Redditch, B98 9HL

Is certified to perform welding under certification level CL 2 according to EN 15085-2

Field of application: New build, conversion and repair of non-pressurised containers without special test pressure

Range of Certification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions	Remarks
135: MAG with solid wire	1.1 Steels $ReH \leq 275 \text{ N/mm}^2$	4-25mm	-
141: TIG with solid filler	8.1 Austenitic stainless steels with $Cr \leq 19 \%$	1-40mm	-
-	22.4 Non heat treatable Al-Mg alloys with $Mg > 3.5 \%$	2-4mm	-
-	24.1 Aluminium-silicon alloys with $Cu \leq 1 \%$ and $5 \% < Si \leq 15 \%$	1.5-6mm	-

Responsible Welding Coordinator: Michael Hurt EngTech, TechWeldI (Level C) (d.o.b. 10.10.64)

Deputy Responsible Welding Coordinator: David Parker, AWeldI (Level C) (d.o.b. 23.09.68)

Additional Deputy Welding Co-ordinator: -

Remarks/Extensions: -

**Certificate Number: CWRVC/001/GB**

**Valid Until: 06 April 2017**  
(subject to satisfactory periodic surveillance)

**Issued On: 23 January 2015**

**TWI Certification Ltd, Chief Executive**